SIGNALINE HD+
Linear Heat Detection System

Installation Instructions

UL CERTIFIED
SAFETY SIGNALING US
S24913

VdS
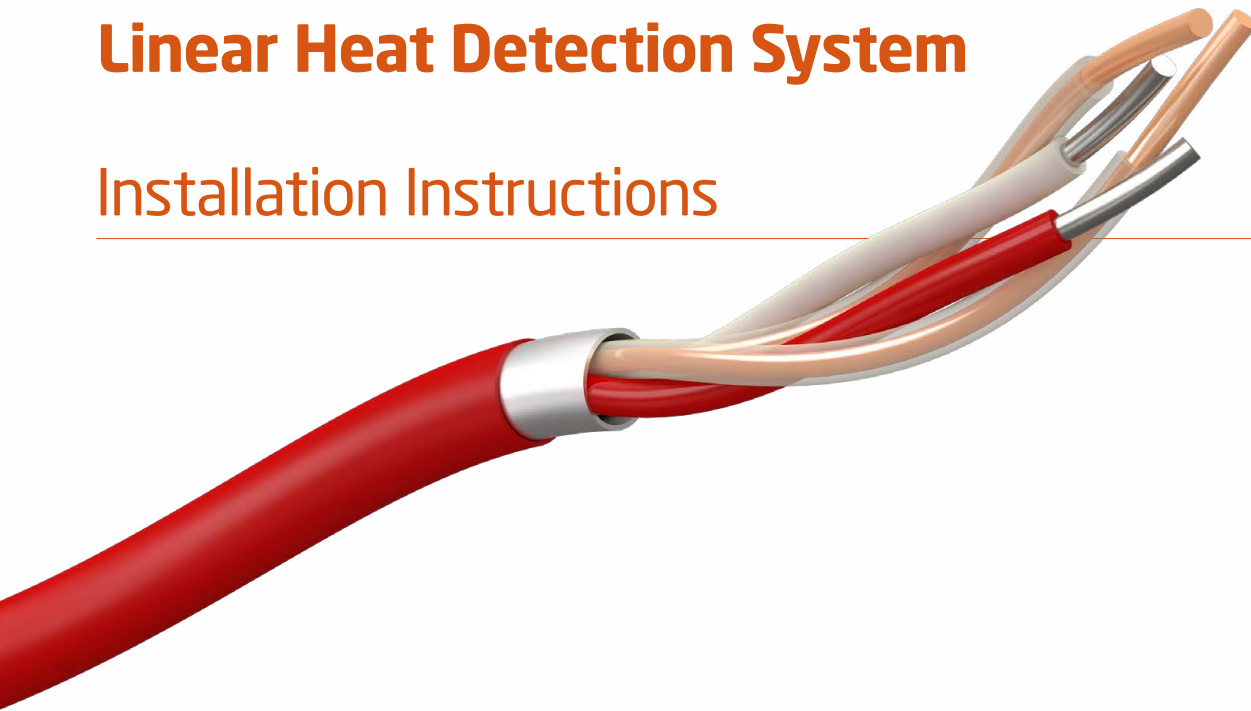
VdS EN54-22:2015+A1:2020 Approval

APPROVAL SPECIFICS

Certificate No:	G224041
Holder of the Approval:	LGM Products, Unit 3, Quantum Business Park, Beacon Hill Road, Fleet GU52 8EA, UK
Subject of Approval:	Resettable line-type heat detector (Signaline HD+)
Use:	in automatic fire detection and fire alarm systems
Basis of Approval:	VdS 2344:2014-07
	VdS 2543:2018-05
	EN54-22:2015+A1:2020
Environmental Group:	II (All components)

APPROVAL COMPONENTS

Part No	Description	EN54-22 Definition
CSSIGHC006	Signaline HD+ Composite Controller	Sensor Control Unit
CSSIGEL005	Signaline HD+ End-of-line Unit	Functional Unit
CSSIGHD009	Signaline HD+ Junction Box	Functional Unit
CSSIGHD006	Signaline HD+ Programmable Linear Heat Detector	Sensing Element
CSSIGHD007	Signaline HD+ -R Programmable Linear Heat Detector Nylon Coated	Sensing Element
CSSIGHD008	Signaline HD+ -S Programmable Linear Heat Detector Stainless Steel Braided	Sensing Element

RESPONSE CLASSES

Sensor Control Unit	Sensing Element	Controller Parameter	Response Classification	Max Sensor Cable Zone Length	Min Sensor Cable Zone Length	Typical Application Temperature	Max Application Temperature
Signaline HD+ Controller	Signaline HD+ Programmable Linear Heat Detector	Class A1I/A2I	A1I	500m	50m	25°C	50°C
	Signaline HD+ -R Programmable Linear Heat Detector Nylon Coated						
	Signaline HD+ -S Programmable Linear Heat Detector Stainless Steel Braided						
Signaline HD+ Controller	Signaline HD+ Programmable Linear Heat Detector	Class A1I/A2I	A2I	500m	50m	25°C	50°C
	Signaline HD+ -R Programmable Linear Heat Detector Nylon Coated						
	Signaline HD+ -S Programmable Linear Heat Detector Stainless Steel Braided						
Signaline HD+ Controller	Signaline HD+ Programmable Linear Heat Detector	Class BI	BI	500m	30m	40°C	65°C
	Signaline HD+ -R Programmable Linear Heat Detector Nylon Coated						
	Signaline HD+ -S Programmable Linear Heat Detector Stainless Steel Braided						

UL 521 (Category Code UQGS) Listing

APPROVAL SPECIFICS

UL File No: S24913
UL Category (CCN):   UQGS
Holder of Approval: LGM Products Ltd, Unit 3, Quantum Business Park, Beacon Hill Road, Fleet GU52 8EA, UK
Subject of Approval: Heat-automatic Fire Detectors
Requirements: UL521 "Heat Detectors for Fire Protective Signaling Systems"

APPROVAL COMPONENTS

UL Model No	Signaline Part No	Signaline Description
CSSIGHC006 Signaline HD+ Controller accessory for use with Heat Detection Cable	CSSIGHC006	Signaline HD+ Composite Control unit
Signaline HD+ End-Of-Line Module Heat Detector Accessory	CSSIGEL005	Signaline HD+ End-of-line Unit
Signaline HD+ Heat Detection Cable (1) (p/n CSSIGHD006)	CSSIGHD006	Signaline HD+ PVC coated Sensor Cable
Signaline HD+ Heat Detection Cable with nylon outer jacket (1) (p/n CSSIGHD007)	CSSIGHD007	Signaline HD+ Nylon Coated Sensor Cable

RESPONSE CLASSES

Model No.	Type	Compatibility Restrictions	Contact Arrangement	Temp Range (°F)	Spacing Ft (Smooth Ceiling)	Spacing Ft (to Wall or Partition)
CSSIGHC006 Signaline HD+ Controller accessory for use with Heat Detection Cable	HSC	None	–	–	–	–
Signaline HD+ Heat Detection Cable (1) (p/n CSSIGHD006)	HSC	D1	NO	129 - 212	35	17.5
Signaline HD+ Heat Detection Cable with nylon outer jacket (1) (p/n CSSIGHD007)						

D1 - Listing limited to specific system control unit. Information on compatible control unit indicated on installation drawing of control unit and/or detector.

(1) - The Models Signaline HD+ Heat Detection Cable and Signaline HD+ Heat Detection Cable with nylon outer jacket must be used with an CSSIGHC006 Signaline HD+ Controller accessory and a Signaline HD+ End-Of-Line Module Heat Detector Accessory.

Contents:

Important - Read before commencing installation

❋ **Please read this instruction leaflet thoroughly before commencing installation and ensure all recommendations and advice are followed.**

❋ **Install the Signaline HD+ Linear Heat Detection System accordingly to meet local and country installation requirements.**

❋ **For UL listed installations, Signaline HD+ linear heat detection cable must be installed in accordance with NFPA 70 & 72, NEC 760 (National Electric Code).**

❋ **For EN54-22 approved installations, Signaline HD+ linear heat detection cable must be installed in accordance with DIN VDE 0833-2 or country equivalent (such as BS 5839-1).**

❋ **Installation of the Signaline HD+ Linear Heat Detection System should only be undertaken by trained, qualified personnel.**

✔ Support the detection cable at a maximum of 0.5m (1.5ft) intervals.

✔ Test the detection cable on the reel, before installation, using a multimeter.

✔ Ensure the maximum ambient temperature of the application will not exceed the allowed maximum application temperature for the chosen alarm temperature.

✔ When protecting an area, ensure adjacent runs of detection cable are spaced at less than or equal to the maximum allowed spacing detailed in the corresponding fire alarm system design standard.

✔ Ensure the detection cable is not in contact with any material which may conduct heat onto the cable. A silicone sleeve must be placed between the fixing clip and detection cable.

✔ Ensure any cable glands used are tightened to form a secure, moisture proof seal around the detection cable. Some applications may benefit from silica gel packets in the control unit and end-of-line enclosures to dry out any residual moisture.

✔ Periodically test the Signaline HD+ Linear Heat Detection system to ensure correct operation of the system.

✔ Ensure between 1% to 3% of the Signaline HD+ sensor cable is accessible post-installation to allow functional testing to be carried out

⚠ Avoid allowing the detection cable to come in contact with any material which acts as a heat sink. This may affect the activation of the cable in alarm situations.

⚠ Do not connect lengths of Signaline HD+ Linear Heat Detection cable in 'T' connections or spurs.

⚠ Do not paint the detection cable.

⚠ Do not place the detection cable under excessive tension.

⚠ Do not bend the detection cable at right angles. Refer to the minimum bend radius value for each sensor cable type.

⚠ Avoid subjecting the detection cable to mechanical damage which could result in false activation.

⚠ Avoid laying the detection cable in areas where heavy traffic may result in the cable being crushed.

⚠ Do not use Signaline HD+ sensor cable with different three letter codes on the same zone. Signaline HD+ EN Sensor cables with different three letter codes must use separate Signaline HD+ Controllers.

INTRODUCTION

Signaline's Signaline HD+ Linear Heat Detection (LHD) system comprises of Signaline HD+ Linear Heat Detection (LHD) sensor cable, a Signaline HD+ Controller and a Signaline HD+ end of line unit. The system offers alternative overheat protection in a vast range of applications and industries, from power generation to oil and gas industries.

The Signaline HD+ technology offers separate Pre-Alarm and Alarm outputs in order to maximise functionality, coupled with open and short circuit detection and discrimination.

Ambient temperature compensation maintains alarm temperature accuracy. The system is also resettable following an overheat or fire condition if the components are not exposed to temperatures above the maximum recoverable temperature.

Using a zone or switch monitor, or input/output module, the Signaline HD+ LHD system can easily be interfaced to an addressable loop. Alternatively it can be directly connected to the initiating zone of any conventional fire alarm control panel (as shown below).
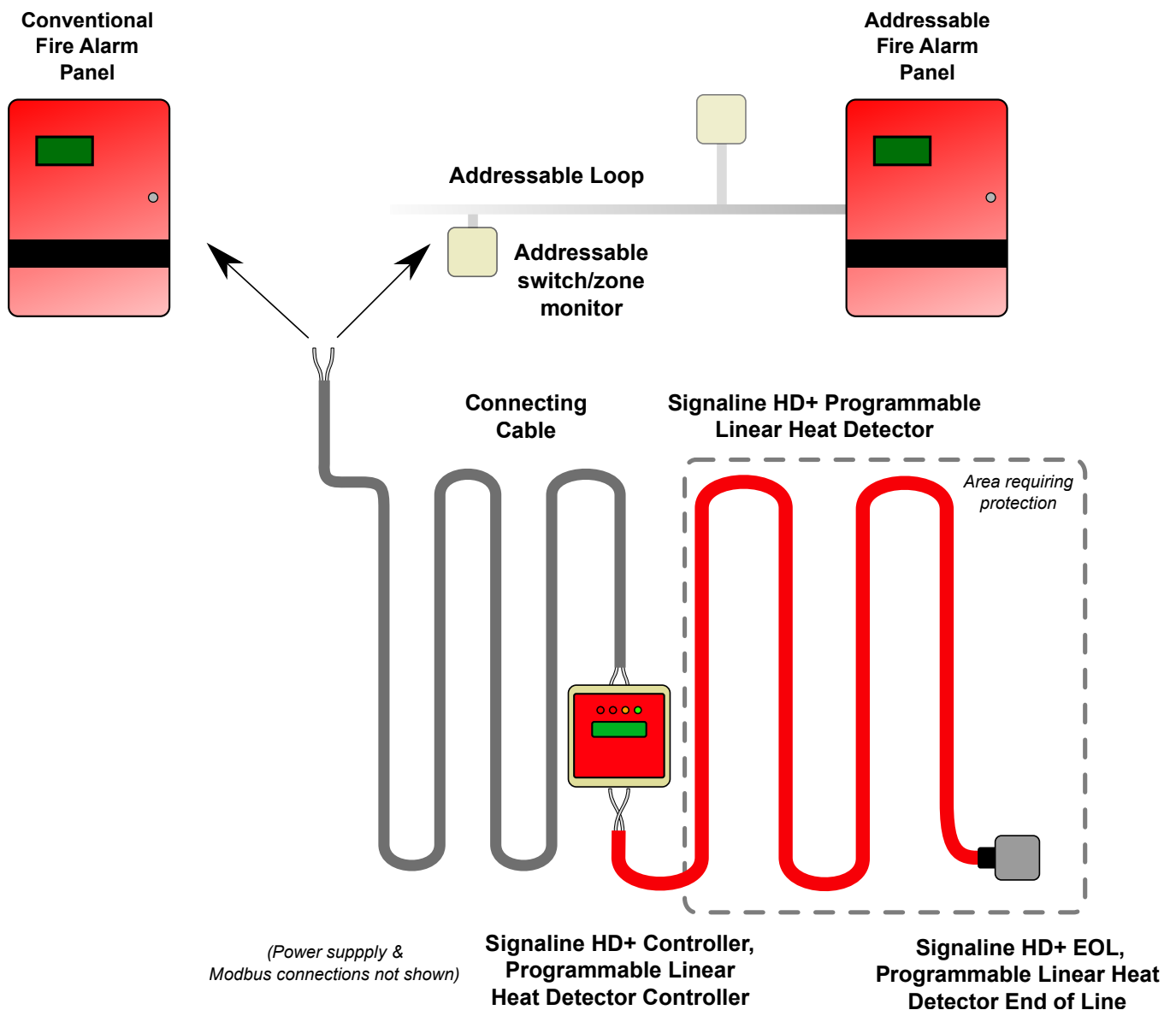

Figure 1. Typical Installation of the Signaline HD+ LHD System

THEORY OF OPERATION

The Signaline HD+ LHD system uses a heat sensitive cable to monitor an area, critical equipment or the like, for an overheat or fire condition.

The Signaline HD+ Controller continuously monitors the resistance of temperature sensitive polymers within the Signaline HD+ LHD cable. The resistance of the Signaline HD+ LHD cable decreases as the temperature around the cable increases. An abnormal change in resistance, due to an overheat condition, along the cable triggers either a Pre-Alarm or Alarm on the Signaline HD+ Controller. The Signaline HD+ Controller can be interfaced to a conventional or addressable fire alarm system.

For the alarm temperature to be stable across a range of ambient temperatures, the Signaline HD+ Controller measures the average ambient temperature across the entire cable and dynamically adjusts the alarm threshold accordingly.

It is important therefore to ensure that the Signaline HD+ Controller is set up correctly and the cable resistance and the average ambient temperature as shown on the Signaline HD+ Controller are as expected. See the Commissioning section for more information about setting up a Signaline HD+ LHD system.

ALARM TEMPERATURES

The Signaline HD+ LHD system is designed so that an alarm will be triggered when the temperature around a section of Signaline HD+ LHD cable (equal to 3% of its total length) reaches a nominal alarm temperature predetermined by the chosen setting on the Signaline HD+ Controller (as shown in Table 1).

The actual exposure temperature required to trigger an alarm will be lower than the nominal alarm temperature (as shown in Table 1) if a larger section of Signaline HD+ LHD cable is exposed to an abnormal rise in temperature. Likewise, the actual exposure temperature will be higher that the nominal alarm temperature if a shorter section of Signaline HD+ LHD cable is exposed to an abnormal rise in temperature.

When the sensor cable is installed and operated in hotter environments, the sensor cable may need to be exposed to a higher temperature than that required in a cooler environment in order to trigger an alarm for a given setting on the Signaline HD+ Controller. In such circumstances, the Signaline HD+ Controller dynamically

adjusts the alarm threshold to reduce the likelihood of false alarms.

Refer to the "Application Temperatures" section for more information on the typical and maximum application temperature for each controller setting.

Please refer to the charts on the following page for illustrative examples of the expected temperature a given portion of Analogue LHD cable must be exposed to in order to trigger an alarm by Signaline HD+ Controller setting.

Rate-of-rise activation

Note: for the Class A1I/A2I, 54°C and 64°C Alarm settings the control unit will also trigger an alarm if approximately 2% of the sensor cable is heated at more than 15°C per minute for longer than 3 minutes. This will show as a rate alarm (see step 25 in the commissioning procedure).

VdS EN54-22:2015 +A1:2020 Approved	UL listed (UQGS)	Available Controller Setting	Nominal Alarm Temperature	
			°C	°F
✓	✗	Class A1I/A2I	66	151
✓	✗	Class BI	80	176
✗	✓	54	54	129
✗	✓	64	64	147
✗	✓	72	72	162
✗	✓	79	79	174
✗	✓	86	86	187
✗	✓	100	100	212

Table 1 - Signaline HD+ Controller settings & nominal alarm temperatures in typical application temperatures (based on 3% of total cable length)
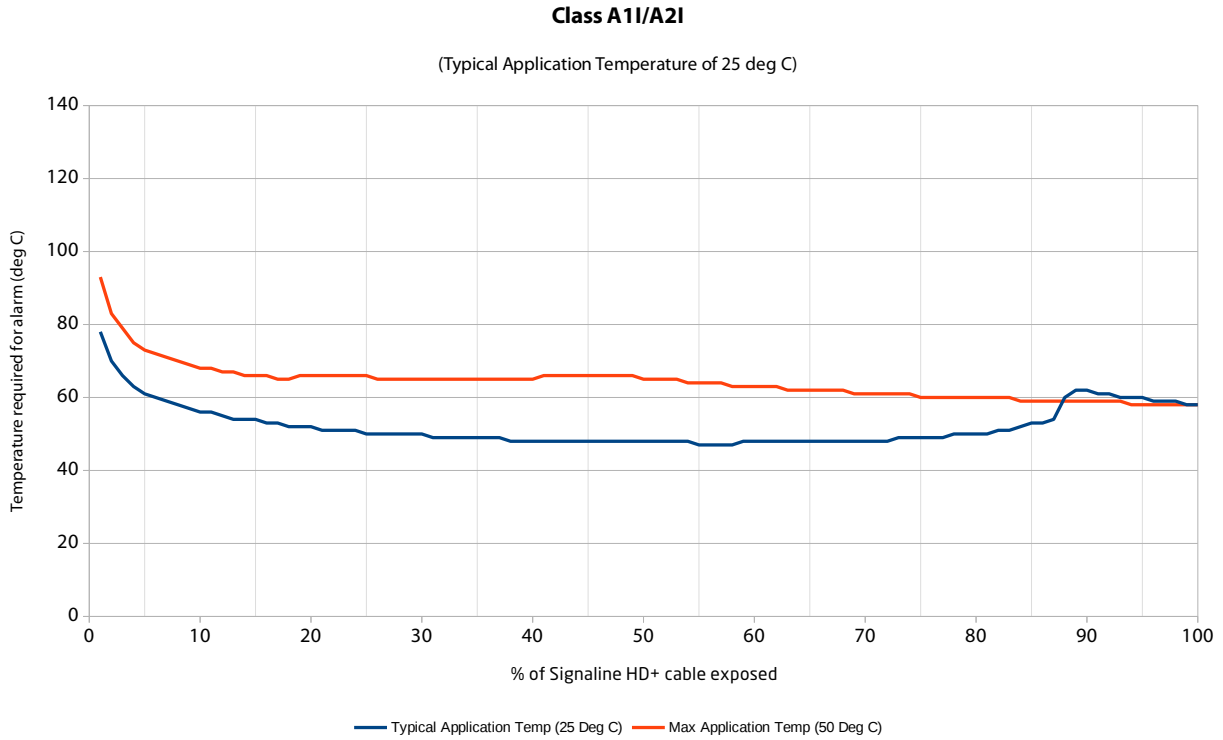
Class A1I/A2I

(Typical Application Temperature of 25 deg C)

Chart 1 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in Class A1I/A2I Setting

Class BI

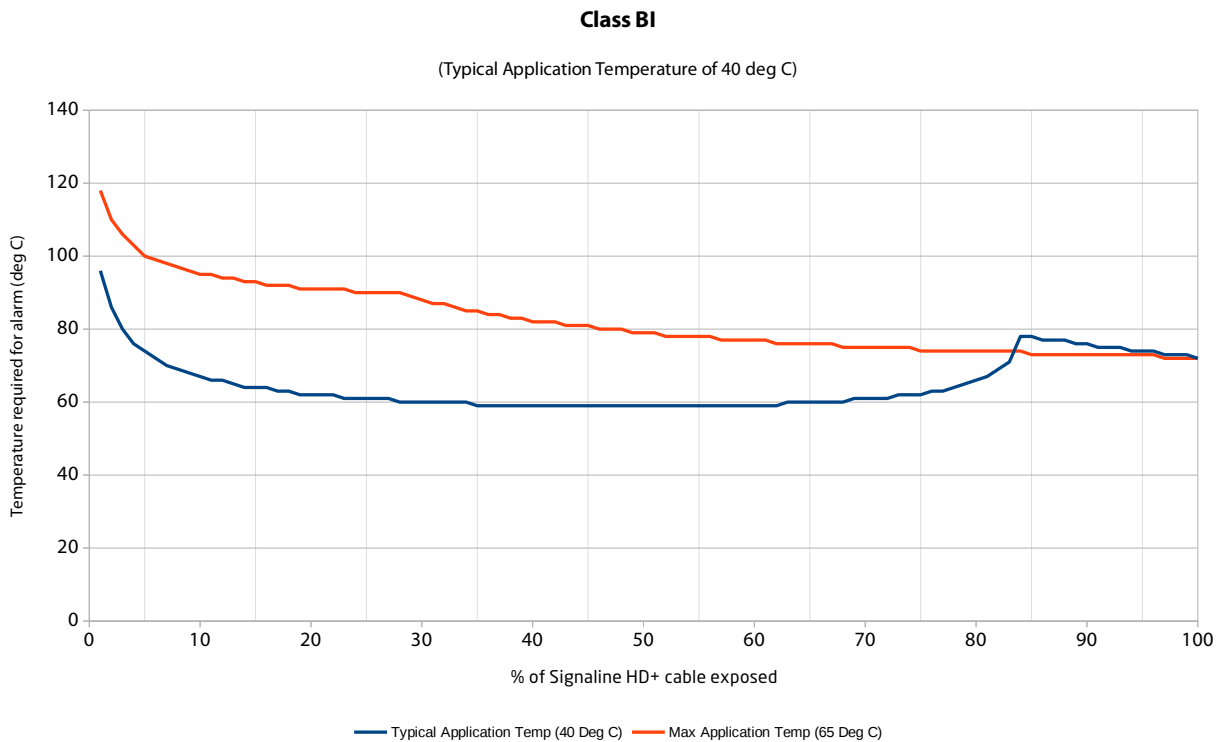(Typical Application Temperature of 40 deg C)

Chart 2 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in Class BI Setting

Illustrative examples for the other Signaline HD+ Controller settings can be found in Appendix A.

PRE-ALARM TEMPERATURES

The Signaline HD+ LHD system has an in-built Pre-Alarm feature that enables users to receive an early notification of a temperature increase before an alarm is triggered. Users can take advantage of this additional functionality in several of the available settings. Table 2 presents the available Pre-Alarm temperatures for selected settings. See the Commissioning section for more information about setting up a Pre-Alarm temperature.

VdS EN54-22:2015 +A1:2020 Approved	UL listed (UQGS)	Available Controller Setting	Nominal Alarm Temperature	Available Pre-Alarm Temperature (s)
			°C	°C
✓	✗	Class A1 I/A2I	66	54
✓	✗	Class BI	80	54, 64
✗	✓	54	54	Not available
✗	✓	64	64	54
✗	✓	72	72	54, 64
✗	✓	79	79	54, 64, 71
✗	✓	86	86	54, 64, 71, 79
✗	✓	100	100	54, 64, 71, 79, 93

Table 2 - Available Pre-Alarm temperatures on the Signaline HD+ Controller

APPLICATION TEMPERATURES

In order to minimise false alarms and ensure the Signaline HD+ LHD system responds as expected, it is very important to make sure that the chosen control unit setting for selecting the alarm temperature is suitable for use given the typical and maximum application temperatures that are likely to be expected during normal operation in the installed environment. Refer to Table 3 below for the recommended typical and maximum application temperatures for a given alarm temperature selection.

VdS EN54-22:2015 +A1:2020 Approved	UL listed (UQGS)	Available Controller Setting	Recommended Typical Application Temperature		Maximum Application Temperature	
			°C	°F	°C	°F
✓	✗	Class A1 I/A2I	25	77	50	122
✓	✗	Class BI	40	104	65	149
✗	✓	54	15	59	30	86
✗	✓	64	25	77	47	117
✗	✓	72	30	86		
✗	✓	79	35	95		
✗	✓	86	40	104	65	149
✗	✓	100	50	122		

Table 3: Recommended typical and maximum application temperatures dependent upon chosen control unit setting

Note: The recommended typical application temperatures and maximum application temperatures for the two VdS approved settings are given in accordance with those in EN54-22:2015+A1:2020 section 4.1.2.

Note: 54°C alarm or pre-alarm setting is for use in controlled ambient areas only. Specifically when the overall sensor cable length is less than 75m (246ft) ensure the humidity and temperature of the controller DO NOT exceed 75% and 30°C respectively.

Operating Voltage:	20Vdc - 30Vdc (VdS EN54) 23Vdc - 30Vdc (UL)
Max Power Consumption:	2W
Max Current Consumption	
...(without LCD backlight):	31mA @ 20Vdc to 20mA @ 30Vdc
...(without LCD backlight and alarm):	61mA @ 20Vdc to 39mA @ 30Vdc
...(with LCD backlight and alarm):	85mA @ 20Vdc to 59mA @ 30Vdc
Continuous Operating Temperature Range:	-20°C to +50°C
Continuous Operating Humidity Range:	0% to 95% RH (ambient temperatures -20°C to +30°C)
	0% to 75% RH (ambient temperatures greater than +30°C)
Relay outputs:	Alarm & Pre-alarm FORM C
	2A @ 30Vdc - resistive (60W)
	0.25A @ 250Vac (62.5VA) - resistive
Fault output	Normally closed Opto-isolated phototransistor output
	Max V: 35Vdc Max I: 80mA Max P: 150mW
Dimensions:	W182mm x H180mm x D90mm
	(W 7 1/8" x H7 1/8" x D3 1/2")
Weight:	860g
Enclosure Rating:	IP65 (IK08)
Enclosure Material:	Polycarbonate
Remote Reset:	5-28Vdc for minimum 3 seconds
Modbus Output:	2-wire RS-485 Modbus RTU or ASCII
Integral Temperature Sensor:	Alarm if sensor control unit reaches 100°C
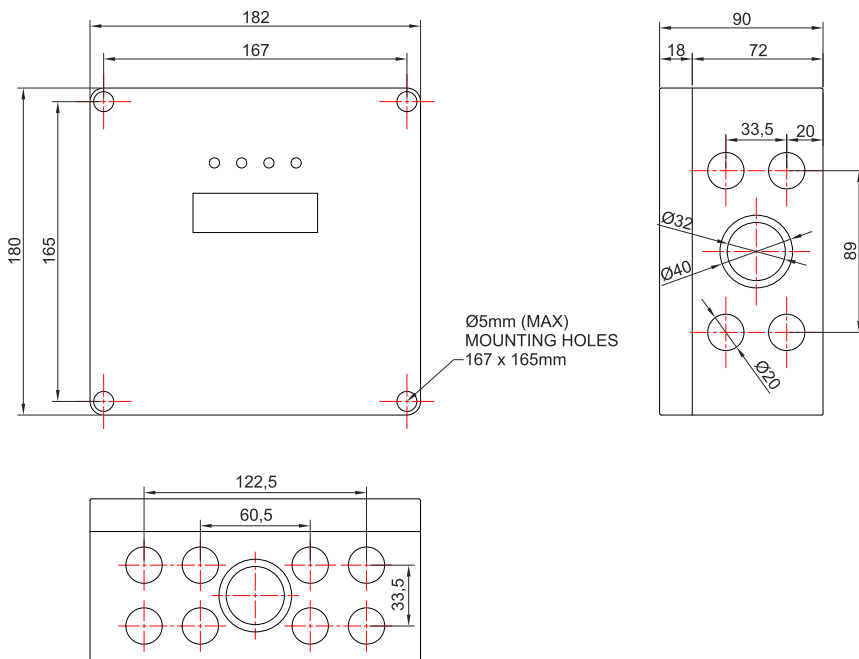
Figure 2. Signaline HD+ Controller Dimensional Drawing

Internal label affixed to the reverse side of the control unit lid

TECHNICAL SPECIFICATIONS - SIGNALINE HD+ END-OF-LINE UNIT

Dimensions:	W100mm x D60mm x H35mm
(with gland and mounting bracket)	(W4" x D2 3/8" x H1 3/8")
Weight:	115g
Continuous Operating Temperature Range:	-40°C to +125°C
Continuous Operating Humidity Range:	0% to 99% RH (ambient temperatures between -40°C to +40°C)
	0% to 75% RH (ambient temperatures greater than +40°C)
Enclosure Rating:	IP65
Enclosure Material:	Aluminium
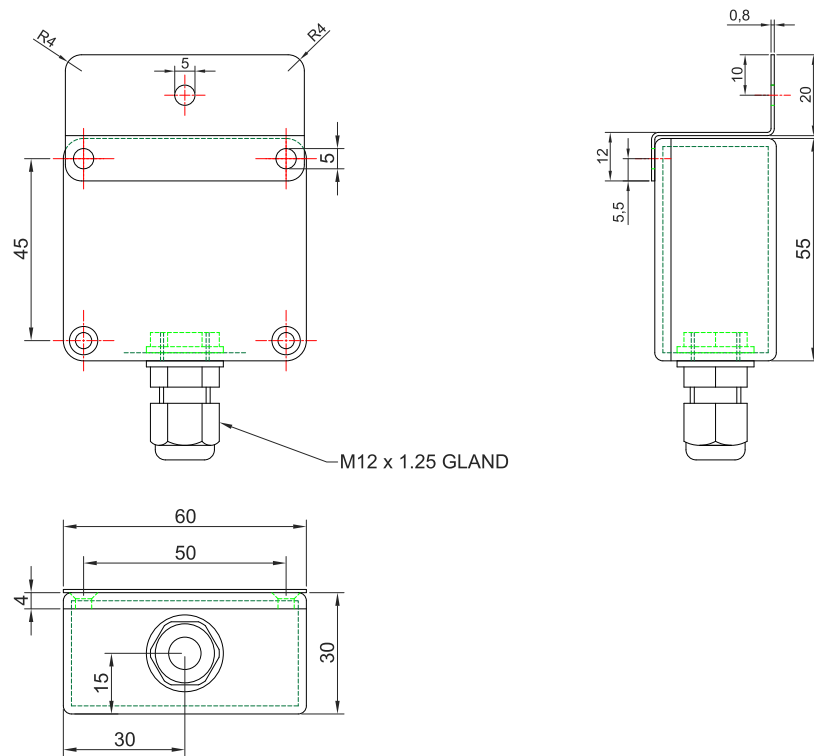
Figure 3. Signaline HD+ End-of-line Unit Dimensional Drawing

TECHNICAL SPECIFICATIONS - SIGNALINE HD+ SENSOR CABLE

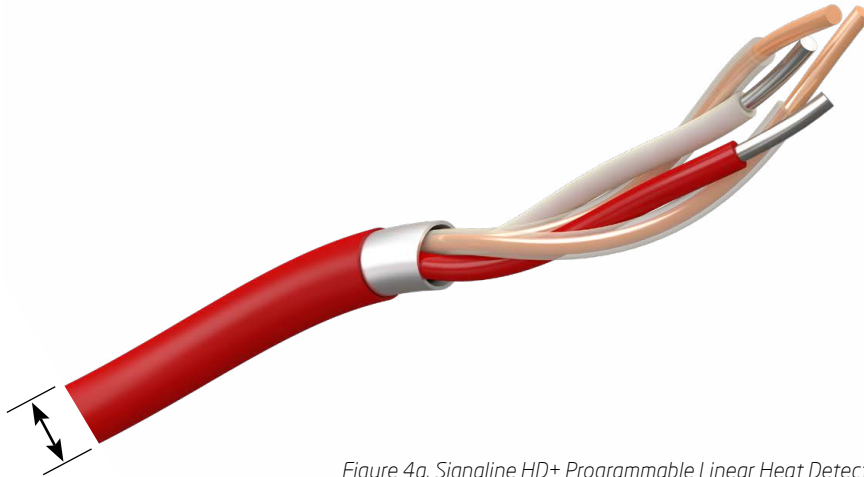| Sensor Cable Product	Signaline HD+ Programmable Linear Heat Detector	Signaline HD+ -R Programmable Linear Heat Detector Nylon Coated	Signaline HD+ -S Programmable Linear Heat Detector Stainless Steel Braided
VdS EN54-22 Approved (Certificate No. G220006)	✓	✓	✓
UL 521 Listed (File No. S8976)	✓	✓	✗
VdS Model No.	Signaline HD+ Programmable Linear Heat Detector	Signaline HD+ -R Programmable Linear Heat Detector Nylon Coated	Signaline HD+ -S Programmable Linear Heat Detector Stainless Steel Braided
UL Model No.	Signaline HD+ Heat Detection Cable (1) (p/n CSSIGHD006)	Signaline HD+ Heat Detection Cable with nylon outer jacket (1) (p/n CSSIGHD007)	-
Signaline Part No.	CSSIGHD006	CSSIGHD007	CSSIGHD008
Description	Signaline HD+ Sensor cable with PVC outer coat	Signaline HD+ Sensor cable with additional Nylon coating	Signaline HD+ Sensor Cable with additional Stainless Steel braid over PVC outer jacket
Construction	Overall insulated, 4-core twisted with 100% coverage foil-shield and shield dump wire		
Final Insulation	PVC	Nylon	Stainless Steel braid (min. 70% coverage)
Wire Overall Diameter	4.83mm (0.190 in)	6.00mm (0.235 in)	5.33mm (0.210 in)
Weight (kg per km)	25.6	36.3	39.3
Colour	Red	Black	Silver
Minimum Bend Radius	60mm (2.36 in)	100mm (4 in)	75mm (3 in)
Maximum Ambient Temperature	Dependent upon Alarm Temperature (see Table 3)		
Minimum Ambient Temperature	-40 °C		
Maximum Recoverable Temperature	+125 °C		
Continuous Operating Humidity Range	0% to 99% RH (ambient temperatures between -40°C to +40°C) 0% to 75% RH (ambient temperatures greater than +40°C)		
Minimum Zone Length	50m / 164ft (Class A1I/A2I and 54 °C alarm settings) 30m / 100ft (all other alarm settings)		
Maximum Zone Length	500m / 1640ft (all alarm settings)		
EN54-22 Environmental Group	II		
White core resistance per mtr	Approx 17 Ω/m		
Red core resistance per mtr	Approx 3.3 Ω/m		
Clear core resistance per mtr (each)	Approx 0.1 Ω/m		
Features	Hard PVC outer coating suitable for indoor and outdoor use. Not suitable for use in direct sunlight and/or exposed to harsh chemicals	Hard Nylon outer jacket. UV stable for indoor and outdoor use in direct sunlight. Excellent resistance to hydrocarbons	Stainless Steel braid for increased mechanical toughness and abrasion resistance. Suitable for indoor/outdoor use with limited exposure to direct sunlight and not exposed to harsh chemicals
Chemical Resistance	These ratings are given as a guide and for constant, complete exposure to the chemicals listed Shown at normal (10 to 30 deg C)temperatures. (* - not recommended, ***** - little or no impact)		
Ammonia, Liquid / Gas	*****	***	****
Ammonia Nitrate	****	*	*****
Butane	***	*****	*****
Copper Nitrate	*****	*	*****
Fuel Oils	*****	*****	*****
Gasoline	***	*****	*****
Hydrofluoric Acid	***	*	*
Methyl Ethyl Ketone	*	*****	*****
Diesel Fuel	*****	****	*****
Ethyl Alcohol	***	*****	*****
Ethanol	***	*****	****

4.83mm
(0.190")

Figure 4a. Signaline HD+ Programmable Linear Heat Detector
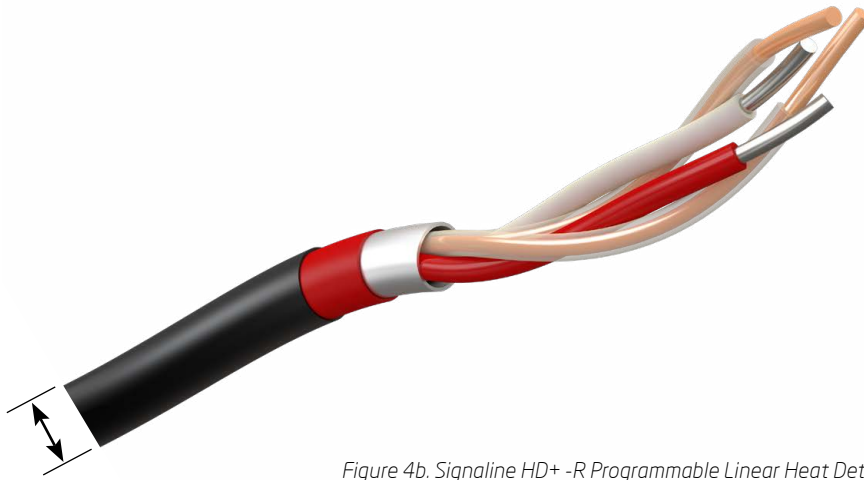

6.00mm
(0.235")

Figure 4b. Signaline HD+ -R Programmable Linear Heat Detector Nylon Coated
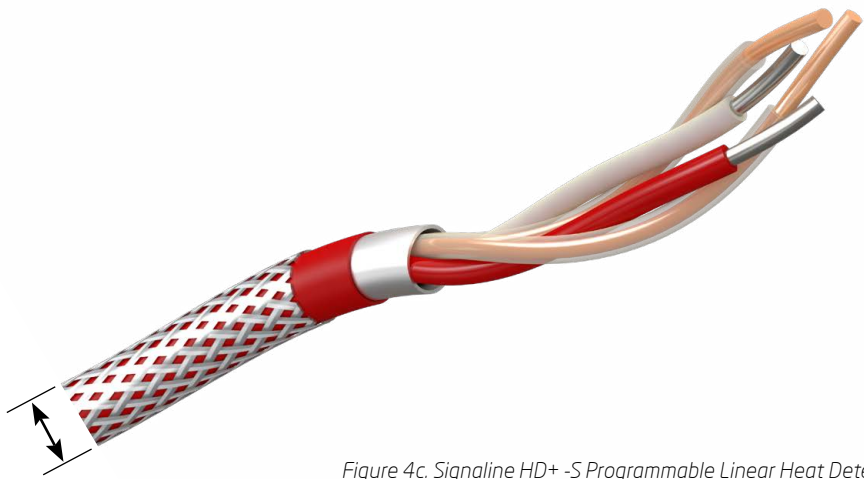

5.33mm
(0.210")

Figure 4c. Signaline HD+ -S Programmable Linear Heat Detector Stainless Steel Braided

MOUNTING INSTRUCTIONS - SIGNALINE HD+ CONTROLLER

The Signaline HD+ Controller should be wall mounted (or equivalent) using four screws in each corner of the base of the enclosure. The fixing dimensions are 167mm x 165 mm and shown in Figure 5.

Recommended Screw Size	
Minimum screw length	20mm
Maximum thread diameter	4.5mm
Maximum head diameter	7mm
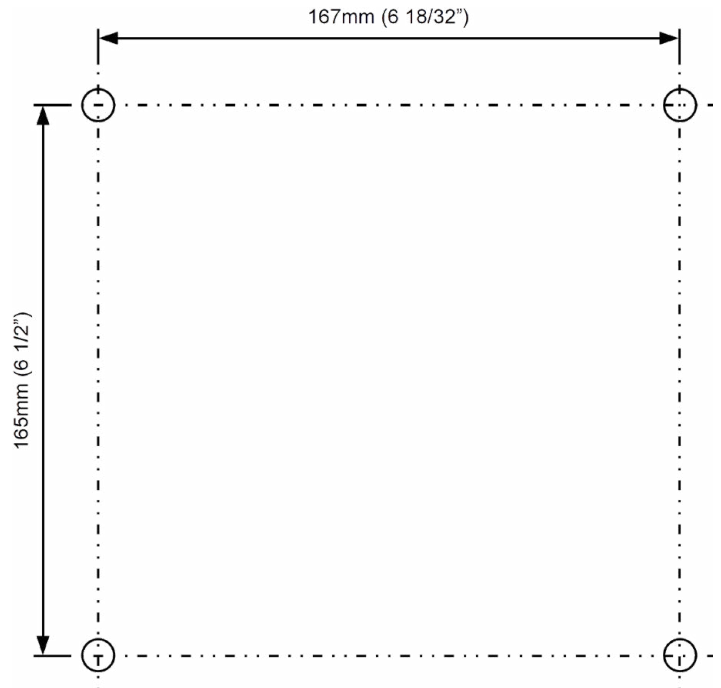
Figure 5: Fixing dimensions for mounting the Signaline HD+ Controller

MOUNTING INSTRUCTIONS - SIGNALINE HD+ END-OF-LINE UNIT

The Signaline HD+ End-of-Line Unit is intended to be mounted on a flat surface using a single screw in the centre of the bracket attached to the lid of the end-of-line unit enclosure (see Figure 6).

⚠️ Do not mount the end-of-the-line directly onto a metal surface.

Recommended Screw Size	
Minimum screw length	25mm
Maximum thread diameter	5mm
Maximum head diameter	15mm
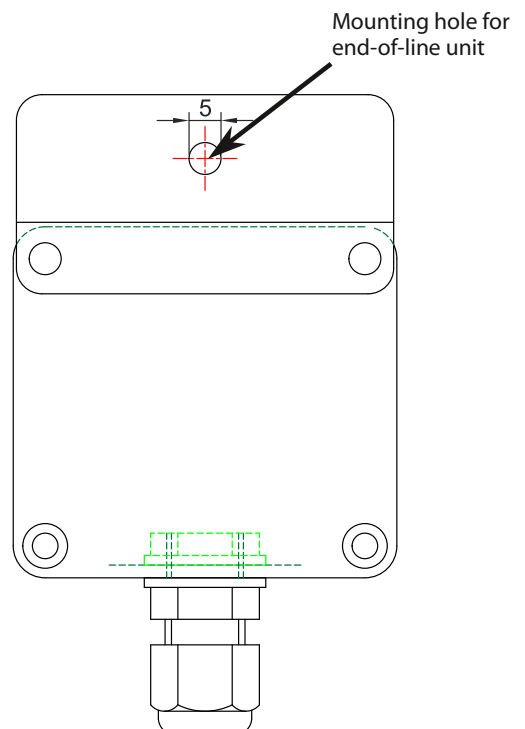
Figure 6: Fixing dimensions for mounting the Signaline HD+ End-of-line Unit

MOUNTING INSTRUCTIONS - SIGNALINE HD+ SENSOR CABLE

For area protection applications, the Signaline HD+ Sensor Cable should be mounted securely to the ceiling, or equivalent, above the area requiring detection. A suitable fixing method is shown in the Figure 7.

When protecting critical pieces of equipment the Signaline HD+ Sensor Cable should be mounted in such a way as to minimise vibration, accidental damage caused by impact or shock and to minimise heat transfer from metal parts (for example).

⚠ Always ensure a silicone sleeve is placed between the sensor cable and the mounting bracket or fixing.

⚠ The recommended spacing between clips is 0.5m.

⚠ It may be necessary to place more supports around bends or corners and other transition areas.

⚠ Avoid excessive tension in the sensor cable. No greater than 50N.

⚠ Always use a reel stand or equivalent when unspooling the sensor cable from the reel.
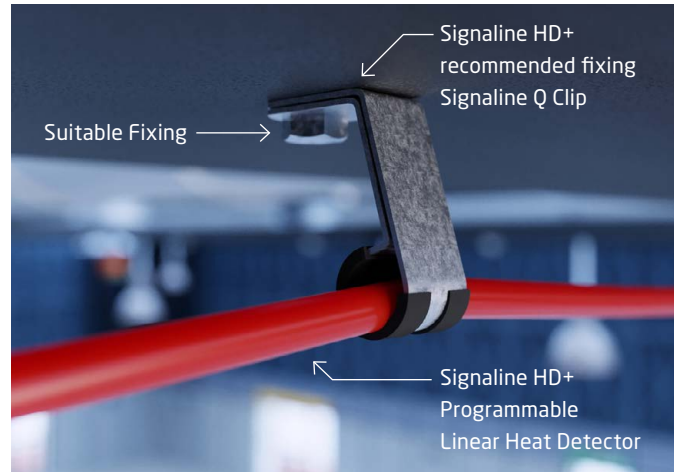
Figure 7: Recommended mounting of the Signaline HD+ Sensor cable on a ceiling or flat surface

AREA PROTECTION

The Signaline HD+ LHD system is suitable for area protection applications where the sensor cable is typically installed on the ceiling, for example in a warehouse. The sensor cable should be installed with a minimum distance between the cable and ceiling of 20mm. This is especially important when the sensor cable is mounted to a uninsulated ceiling where a warm boundary layer can develop and delay the operation of the detector.

⚠ The recommended spacing between clips is 0.5m.

⚠ Ensure the spacing between adjacent runs of sensor cable is in accordance with the recommended guidelines, such as Section 6.2.7.12 of DIN VDE 0833-2, Section 22.6 of BS 5839-1 or Section 17.6 of NFPA 72 (or other country equivalent code).

⚠ In any case, the sensor cable should not be mounted closer than 0.5m to any walls, equipment or stored goods (shown as B in Figure 8).

⚠ Ensure the minimum distance between the sensor cable and ceiling is 20mm

⚠ Ensure the length of sensor cable used is between the minimum and maximum zone length (see page 12 for details)

For **DIN VDE 0833-2 compliant installations** the maximum horizontal distance from the sensor cable to any point on the ceiling is given as C in Table 4.

	Roof Pitch	
Room Size	Flat & up to 20°	Over 20° pitch
up to 30m²	C = 4.4m (A = 8.8m)	C = 4.4m (A = 8.8m)
over 30m²	C = 3.5m (A = 7m)	C = 5.0m (A = 10m)

Table 4. DIN VDE 0833-2 Max distance to sensor cable

Therefore the distance between two parallel runs of sensor cable (shown as A in Figure 8 below) must not be greater than the distance shown in Table 4. For Class A1I, the maximum ceiling height (h) is 9m (see DIN VDE 0833-2 section 6.1.5.3).
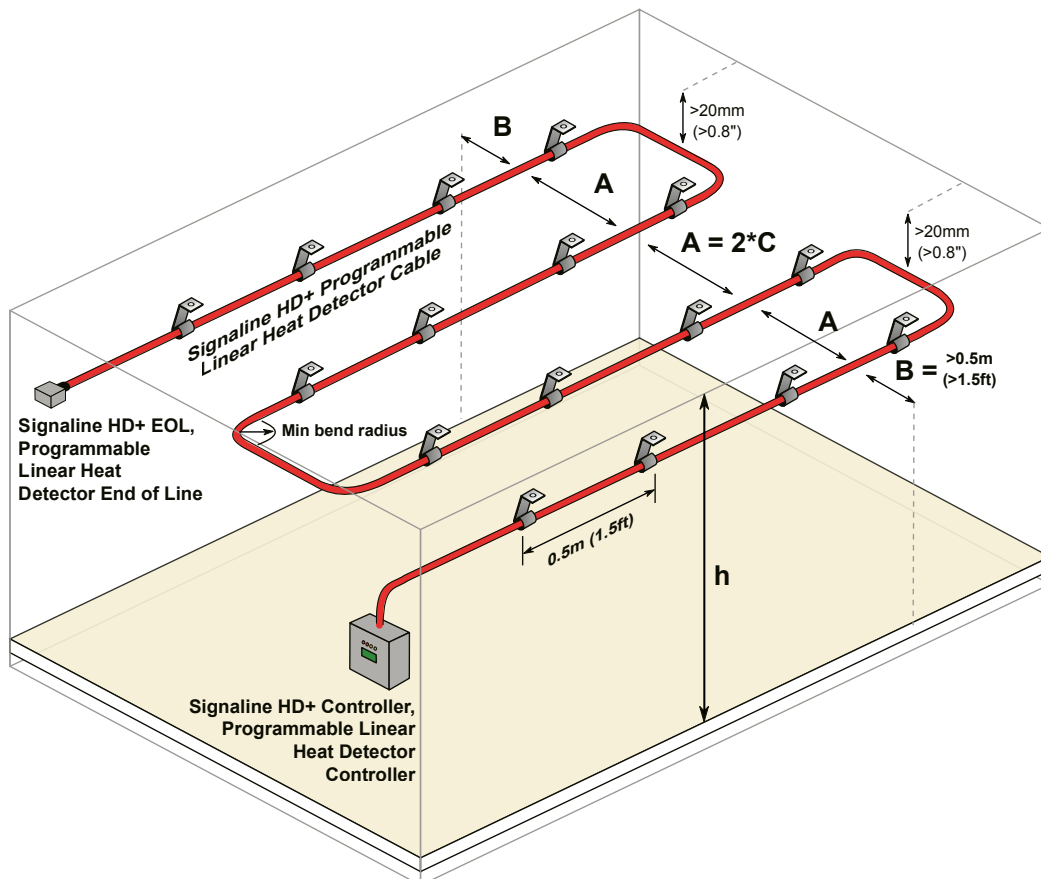
For BS 5839-1 compliant installations or UL 521 and NFPA 72 compliant installations, the maximum horizontal distance between any point in a protected area and the linear heat detection cable nearest to that point is given as C in Table 5. This spacing is also in accordance with the spacing detailed in the UL listing (see page 3) for UL 521 and NFPA 72 installations.

Ceiling type	Distance
Flat ceiling	C = 5.3m (A = 10.6m)

Table 5. BS 5839-1 or UL 521/NFPA 72 Maximum distance to sensor cable

Note: for pitched ceilings a greater spacing may be allowed. Refer to BS 5839-1 Section 22.6 for more information.

Note: for UL 521 and NFPA 72 compliant installations, refer to section 17.6 of NFPA 72 for guidance when installing linear heat detection on pitched ceilings or where obstructions may be present.

Figure 8: Area protection with the Signaline HD+ LHD System

CONTROL UNIT WIRING

The Signaline HD+ Controller is designed to be connected to any standard fire alarm control panel or addressable monitor module. It is intended to be powered via the 24Vdc switched power output which is interrupted when the control panel is reset or via a battery-backed EN54-4 power supply for EN54 compliant installations or UL listed power supply with a UTRZ category code for UL compliant installations.

REMOTE RESET

The remote reset function allows the Signaline HD+ Controller to be reset from a remote point. In order to trigger a reset supply 5 - 28Vdc (approx 2mA max) for at least 3s to the remote reset input.

MODBUS RS-485 RTU/ASCII

The Signaline HD+ Controller includes a Modbus RS-485 RTU/ASCII output. This can be used to read back additional information from the Signaline HD+ system as well as the fault and alarm status. For example, by reading the sensor cable ambient temperature via the Modbus output, it is possible to use the Signaline HD+ Controller and Sensor Cable as a distributed temperature sensor.
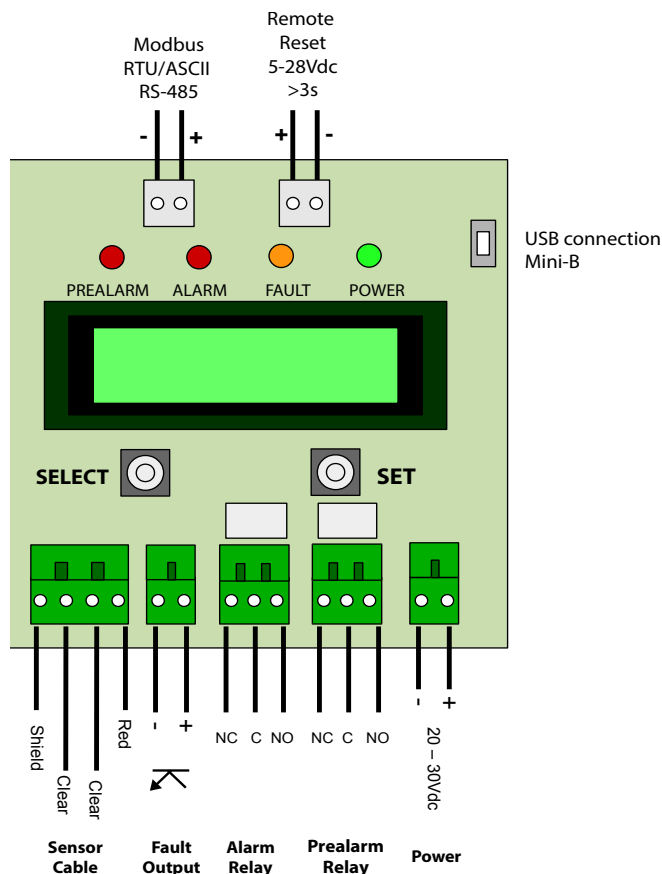
Figure 9: PCB Wiring Diagram

HAZARDOUS AREA INSTALLATION

For installations in hazardous areas please refer to the Signaline HD+ Analogue Hazardous Area installation instructions for suitable recommendations and advice.

TYPICAL SYSTEM WIRING

The components of the Signaline HD+ LHD system should be connected in the manner shown in Figure 10.

⚠️ Connect the sensor cable to the end-of-line unit first then measure the connections using a calibrated multimeter at the other end without the cable plugged into the control unit. The values should match those shown in Table 6.

⚠️ The connection of the clear cores in the sensor cable into the Signaline HD+ Controller are polarity sensitive. They must go in the correct order (as shown below).

⚠️ Make a note of the cable three letter code. Do not mix and match sensor cables with different three letter codes on the same control unit.

⚠️ Take care to cut the shield wire back at the end-of-line unit. Do not mount the end-of-line unit on a metal surface.

⚠️ The calibration resistance is the value between the white core and the clear core which is adjacent to the red core in the sensor cable (as shown in Figure 10).

⚠️ Record all the sensor cable serial numbers, the sensor cable three letter reel code and the measured calibration resistance on the label in the control unit (shown in Figure 10).
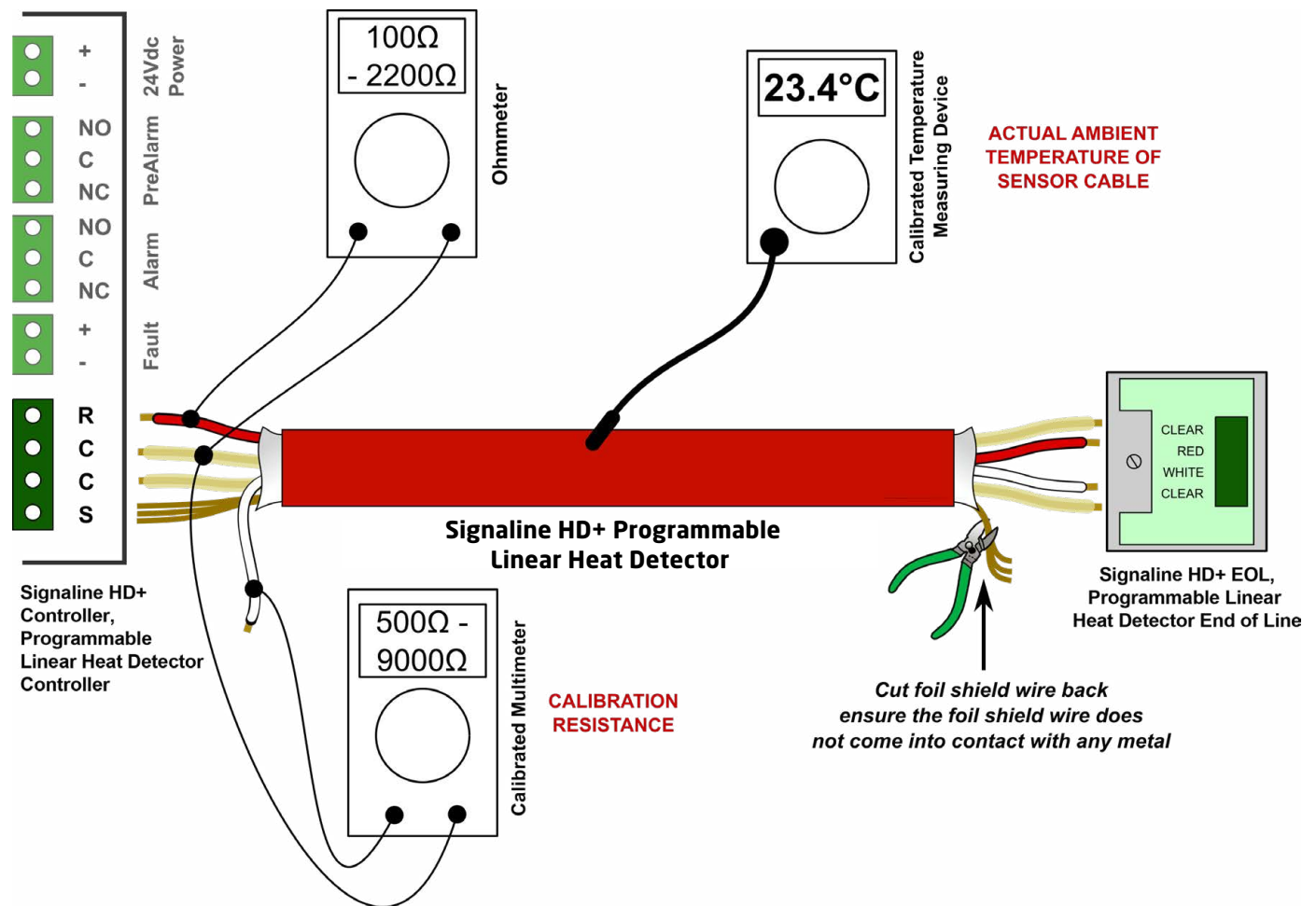

Figure 10: Typical System Wiring Diagram for the Signaline HD+ LHD System

Red Wire Resistance	Red core to adjacent clear core	Between 100Ω (0.10kΩ) to 2200Ω (2.20kΩ)
Calibration Resistance	Clear core to white core	Between 500Ω (0.50kΩ) to 9000Ω (9.00kΩ)

Table 6. Expected resistance values during commissioning

USEFUL INFORMATION

LEADER CABLE

Leader (non-sensing) cable may be used between the Signaline HD+ Controller and the Signaline HD+ Sensor Cable. Only leader cable approved for use with the Signaline HD+ LHD system should be used between the Signaline HD+ Controller and Signaline HD+ Sensor Cable.

Note: the use of leader cable between the control unit and sensor cable is not VdS approved.

The Signaline HD+ junction box must be used to connect the leader cable to the detection cable.

> ⚠️ The maximum length of leader cable between the control unit and the sensor cable is 250m

LOW TEMPERATURE CONSIDERATIONS

Signaline HD+ Linear Heat Detection cable is suitable for use in ambients down to -40°C (-40°F). Such conditions occur in cold storage freezer warehouses and outdoors for example.

When installing LHD cable in low ambients or for use in low temperature conditions careful consideration of the conditions and environment should be undertaken.

If possible, do not install the LHD cable when the ambient temperature is below -10°C (-14°F). The materials within the cable will become less flexible and are more prone to damage during installation. If the ambient temperature is likely to drop significantly after installing the cable take into account linear shrinkage of the cable when attaching support brackets. The cable can shrink in length by 1-2% at -40°C (-40°F).

A silicone sleeve insulator must be placed around the cable before clipping into the support bracket. This prevents damage to the cable and reduces the heat sink effect of the clip.

The minimum bend radius of the detection cable should be increased to twice (2x) the specified value shown on page 12 to account for the reduced flexibility. The maximum distance between support brackets should be no more than 0.5m (1.5ft) and it is important to support the cable close to either side of any bend.

Ensure any junction boxes or other enclosures are waterproof and suitable for the expected operating temperatures.

Refer to the Technical Specifications for the minimum operating temperature of each component in the Signaline HD+ LHD System.

JOINING SENSOR CABLE

It may be necessary to connect two or more lengths of analogue linear heat detection cable together during installation or the lifecycle of the system. For example, if the Signaline HD+ LHD cable gets damaged or has exceeded the maximum restorable temperature of 125 °C (257 °F), the section can be removed and a new section spliced in its place. Likewise, during installation two lengths of analogue linear heat detection cable may be connected together to extend the zone or to aid in physical installation of the cable. Only connect analogue linear heat detection cables with the same three letter code together.

The Signaline HD+ Junction Box should be used to connect two ends of analogue sensor cable together. The Signaline HD+ Junction Box includes two cable glands and 5 connection terminals mounted on a DIN rail. The 4 cores and shield wire should be connected to the corresponding cores and shield wire on the adjoining cable using the connection terminals.

> ⚠️ When replacing a section of the detection cable for any reason, the section including at least 3m (10ft) either side of the damaged area should be replaced.
>
> ⚠️ Ensure any replacement cable used to splice in a new length is the same three letter code as the existing cable. Do not mix and match sensor cable with different three letter codes on the same control unit.
>
> ⚠️ Ensure the total length of sensor cable after joining is between the minimum and maximum zone length (see page 12 for details).

COMMISSIONING

Before beginning to commission the system ensure that the installation of the control unit, sensor cable, end-of-line module and any junction boxes have been carried out in accordance with the information provided herein. Incorrect installation may result in unwanted alarms, faults or malfunction of the system even after successfully commissioning the control unit.

1. If the control unit is being commissioned for the first time the screen will prompt whether the control unit is to be programmed using the built-in display and SET and SELECT buttons. (Alternatively, selecting 'No' will continue and the screen will show "FAULT: NO SETUP". The control unit may be programmed with a laptop in this instance).

   ```
   SELF PROGRAM?
   CORRECT? NO
   ```

2. If "Yes" was selected in the previous step, enter the calibration resistance. (See "Typical System Wiring" for how to measure the calibration resistance). The value can be changed by pressing the SELECT button to cycle through 0-9. Press SET to move to the next column in the resistance reading.

   ```
   ENTER CAL RES:
   0.84 KOHMS
   ```

3. After the values have been entered the control unit will prompt you to double check the value. Press SELECT to change to "Yes" if the value shown is correct and press SET to continue. Otherwise select "No" and press SET to return to step 2.

   ```
   CORRECT? NO
   0.84 KOHMS
   ```

4. The control unit will prompt to double check the zone length based upon the entered calibration resistance. Press SELECT to change to "Yes" and then press SET to continue. Otherwise select "No" and press SET to return to step 2.

   ```
   ZONE LGTH: 50M
   CORRECT? NO
   ```

5. Enter the three letter code corresponding to the sensor cable. The three letter code is printed on the reel label and once per metre on the sensor cable. You should record the three letter code on the label affixed to the reverse of the control unit lid during commissioning (see page 10).

   ```
   ENTER 3-LTR CODE
   ABC
   ```

6. Confirm the entered three letter code is correct. Press SELECT to change to "Yes" and press SET to continue. Otherwise select "No" and press SET to return to step 5.

   ```
   CORRECT? NO
   ABC
   ```

7. If the installation is in a hazardous area, press SELECT to change to "Yes" and press SET to continue. Otherwise select "No" and press SET to continue to step 10.

   ```
   HAZARDOUS AREA:
   NO
   ```

8. Enter the I.S. barrier resistance in ohms. This value is the series resistance introduced by the barrier connecting the red core of the sensor cable to the control unit.

   ```
   ENTER BARRIER R:
   000 OHM
   ```

9. Confirm the I.S barrier resistance is correct. Select "Yes" and press SET to continue.

   ```
   CORRECT? NO
   000 OHM
   ```

COMMISSIONING

10. Select the alarm temperature chosen for the application. See "Theory of Operation" section for choosing an alarm temperature.

```
ALARM TEMP:
64ºC
```

11. Select whether the pre-alarm function should be enabled. If no prealarm is required, select "No" and continue to step 13.

```
PREALARM ENABLE:
YES
```

12. Select the desired pre-alarm temperature based upon the chosen alarm temperature. See "Theory of Operation" section for choosing a pre-alarm temperature.

```
PREALARM TEMP:
54ºC
```

13. Once the desired settings have been chosen, the screen will show the diagnostic information. The top line "Curr:" shows the current measured resistance of the sensor cable. The bottom line shows the measured average ambient temperature of the sensor cable (in this case 13.4°C) and the alarm threshold resistance (in this case 88.6MΩ).

```
CURR: 200MΩ
13.4ºC A:88.6MΩ
```

NORMAL OPERATION

LED Illustrations

14. Ensure the measured average ambient temperature of the sensor cable (in this case 13.4°C) closely matches (within +/- 2.5°C) the actual average ambient temperature of the sensor cable. Use an accurate, calibrated temperature measuring device (e.g. thermocouple probe) to determine the actual ambient temperature of the sensor cable before adjusting the measured ambient temperature. Ensure the sensor cable has had sufficient time to stabilise to the surrounding ambient temperature before making any adjustments. The measured ambient temperature can be adjusted in the following steps.

```
CURR: 200MΩ
13.4ºC A:88.6MΩ
```

Pre Alarm | Alarm | Fault | Power
○ | ○ | ○ | ☀

15. Press SELECT to show the normal operation menu options. The first menu option allows adjustment of the measured average ambient temperature. Press SET to go into the sub-menu (see step 16) or SELECT to go to the next option (see step 17).

```
ADJUST AMB TEMP?
13.4ºC A:88.6MΩ
```

Pre Alarm | Alarm | Fault | Power
○ | ○ | ○ | ☀

16. If 'Adjust Amb Temp' is selected the screen will display as shown right. Press SELECT to adjust the ambient temperature higher or SET to adjust the ambient temperature lower. Once the ambient temperature is correct, do not press any buttons for 10s. The control unit will save the current setting and return to the diagnostics screen (see step 13).

```
● UP AMB DOWN ●
15.4ºC A:88.6MΩ
```

Pre Alarm | Alarm | Fault | Power
○ | ○ | ○ | ☀

17. The control unit stores the most recent three alarm conditions. Press SET on the 'Alarm Log?' option to cycle through the last three logs. Otherwise skip to step 19.
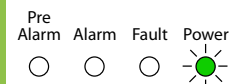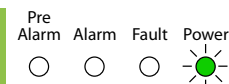
```
ALARM LOG?
13.4ºC A:88.6MΩ
```

Pre Alarm | Alarm | Fault | Power
○ | ○ | ○ | ☀

NORMAL OPERATION

18. The alarm log format is shown right. The most recent alarm is shown first (1). Cycle through previous alarms by pressing SET. On the top line the date and time of the alarm is shown (depending upon the current time set in the control unit - see step 19). On the bottom line the average sensor cable temperature at the time of the alarm is shown (in this case 33.4°C) and the lowest measure cable resistance during the time the alarm occurred and the alarm was reset (in this case 65.2MΩ).

```
1-10:18 05/03/18
33.4°C  A: 65.2MΩ
```
Pre Alarm ○ Alarm ○ Fault ○ Power ●

19. The last menu option shows the current time and date set in the control unit. This can only be updated using the laptop software. Contact your support partner to obtain the latest version of the software and operating instructions. If the time and date is not set the starting value when the control unit is first switched on is "00:00 00/00/18".

```
CURRENT TIME
10/18 05/03/18
```
Pre Alarm ○ Alarm ○ Fault ○ Power ●

20. If the SELECT or SET buttons have not been pressed for 10s the control unit will return to normal operation and display the diagnostic screen.

```
CURRENT 200MΩ
13.4°C  A: 88.6MΩ
```
Pre Alarm ○ Alarm ○ Fault ○ Power ●
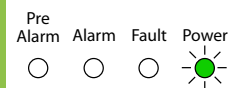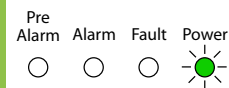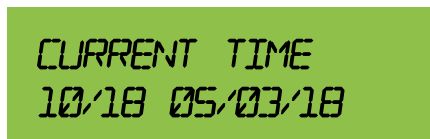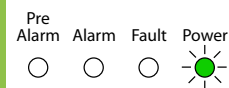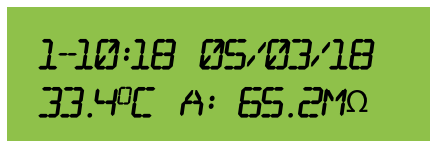
FAULT CONDITIONS

21. If the control unit has been erased or not commissioned the screen will show "FAULT: NO SETUP". Press and hold the SET and SELECT buttons for 15s to return to the start of the commissioning process (see step 1).

```
FAULT: NO SETUP
```
Pre Alarm ○ Alarm ○ Fault ● Power ●

22. In the event the voltage to the Signaline HD+ Controller falls below the minimum value (see "Technical Specifications - Signaline HD+ Controller"), the fault output will stop conducting, the fault LED will light and the screen will show "FAULT: UNDER V".

```
FAULT: UNDER V
```
Pre Alarm ○ Alarm ○ Fault ● Power ●

23. If a fault occurs in the sensor cable, the fault LED will illuminate, the fault output will stop conducting and the control unit will try to determine which core has broken (if only one core has broken). The screen will display as shown right. The letters correspond to the "S C C R" connections on the PCB (see "Control Module Wiring")

If "S x C R" is shown then this can indicated either a break on the corresponding clear core or that the clear cores have been wired the wrong way round (see "Typical System Wiring").

```
FAULT: S X C R
CHECK CABLE
```
Pre Alarm ○ Alarm ○ Fault ● Power ●

If "S C C x" is shown this indicates that there is a possible break or poor connection on the red core of the sensor cable, or the calculated cable length does not match the actual cable length attached to the controller.

```
FAULT: S C C X
CHECK CABLE
```
Pre Alarm ○ Alarm ○ Fault ● Power ●

If "S x x x" is shown then this can indicate that the clear core adjacent to the red core is broken or has a poor connection, more than one core on the sensor cable is broken or the sensor cable has been disconnected.

```
FAULT: S X X X
CHECK CABLE
```
Pre Alarm ○ Alarm ○ Fault ● Power ●
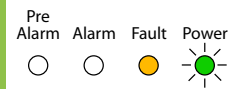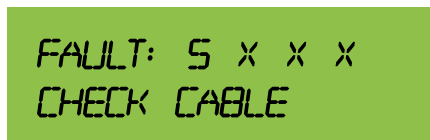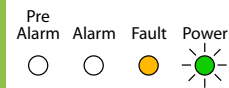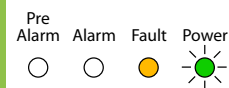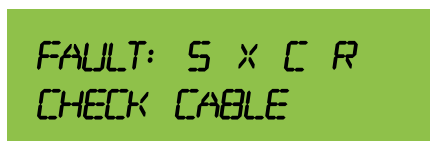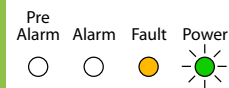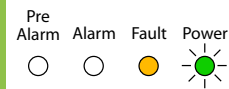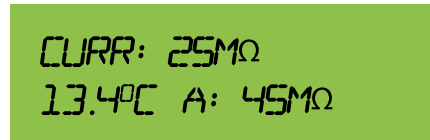
ALARM CONDITIONS

24. If the current measured resistance of the sensor cable ("Curr") drops below the alarm threshold (as shown on the display right), the control unit will trigger an alarm. (Note: the pre-alarm threshold is not shown on the built-in display. The laptop/PC software must be used to determine this value). The alarm output will be set and the alarm LED will illuminate

CURR: 25MΩ
13.4°C A: 45MΩ

Pre Alarm ○ | Alarm ● | Fault ○ | Power ●

25. If the rate-of-change of the resistance of the cable exceeds a preset value (equal to when approximately 2% of the cable is heated at greater than 15°C/min for at least 3 minutes), a rate alarm may be triggered. The alarm output will be set, the alarm LED will illuminate and the display will show "Rate Alarm".

CURR: 45MΩ
13.4°C RATE ALARM

Pre Alarm ○ | Alarm ● | Fault ○ | Power ●

26. If the measured average ambient temperature of whole sensor cable exceeds the alarm temperature for the chosen alarm setting, the control unit will trigger an alarm. For example, in this case the measured ambient temperature is 63.4°C which is above the alarm temperature for the whole cable on alarm setting Class A1I/A2I. The alarm output will be set and the alarm LED will illuminate.

CURR: 100MΩ
63.4°C A: 45MΩ

Pre Alarm ○ | Alarm ● | Fault ○ | Power ●
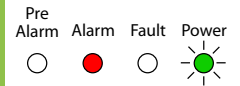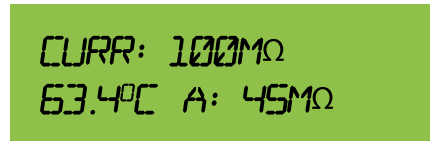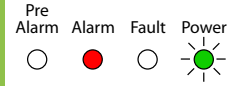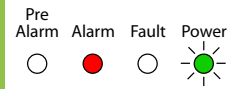
RESETTING THE CONTROL UNIT AFTER AN ALARM CONDITION

Following an alarm condition the alarm (or pre-alarm) output will latch (remain set) until the control unit is reset. Providing none of the conditions listed in steps 24-26 remain, there are several methods to reset the alarm condition:

1. Press the SET button on the control unit for >3s to clear the alarm condition.

2. Provide 5-28Vdc to the Remote Reset input for >3s (see "Control Module Wiring").

3. Send a "Write Single Coil (0x05)" command to coil address 0 via the Modbus RS-485 connection.

4. Interrupt power to the control unit for at least 3s.

TESTING AND VERIFICATION

Routine maintenance and checking should be carried out to ensure the Signaline HD+ System is functioning as expected and has not been damaged.

A visual inspection should be performed to ensure all support brackets and other aspects of the physical installation are suitable. The cable should also be visually checked for damage. Check to make sure the silicone sleeves are correctly installed around the cable in the clips.

Any joints or connections that have been made should be checked to make sure they are secure and any junction boxes should be checked to ensure they are correctly installed.

Signaline HD+ Controller Testing

An analogue test board is included with each Signaline HD+ Controller. It is a small PCB that can be plugged into the sensor cable terminals on the control unit and simulates a 50m length of sensor cable. It is useful for carrying out regular maintenance on the control unit, without any sensor cable attached.

To use the analogue test board first disconnect the sensor cable from the control unit and connect the board into the sensor cable terminals as shown in Figure 12. In order to test the control unit, it must be re-commissioned to simulate a 50m cable length (calibration resistance = 0.84kohms). Press and hold the SET and SELECT buttons on the control unit for 15s. The screen should return to display step 1 in the section "Commission". Select "Yes" and proceed through the commissioning procedure but enter a calibration resistance of 0.84kohms.

> ⚠️ Make a note of the existing calibration resistance and alarm temperature shown on the screen. You will need to re-enter these values after the control unit test procedure has completed and you are returning the control unit to normal operation.
>
> ⚠️ Do not change the three letter code when using the test board. It is acceptable for the three letter code entered in the control unit to remain the same during the test procedure.

Set the alarm temperature to 54 deg C and proceed through the remaining steps in the commissioning procedure.

The control unit should show the diagnostics screen as per normal operation. With the test fault switch in the "OK" position the "Curr:" value should be 200MΩ +/- 30MΩ. Turn the ambient temperature dial counterclockwise until the temperature in the bottom left hand of the display is approximately 25°C. The "A:" value should be below the "Curr:" value.

Pressing and holding the Test Alarm Button for between 5s to 10s should reduce the "Curr:" value to below the "A:" value. When

this happens an alarm should be triggered. Release the Test Alarm Button and press the SET button to reset the alarm condition.

Toggle the Test Fault Switch to put the system into a fault condition after approx 5s.

Once testing has been completed, the sensor cable should be reconnected and the control unit re-commissioned with the original calibration resistance and alarm values.

Figure 12: Analogue test board installed in control unit

Functional testing of the Analogue LHD system

Analogue Linear Heat Detection Cable is restorable up to 125°C (257°F) and should be functionally tested to ensure it is working correctly. Consideration should be made during installation to make a portion (between 1% to 3%) of the sensor cable accessible (i.e. within reach) for future testing. Wherever possible, for functional testing the system should be set to the lowest action temperature given the ambient conditions at the time of testing. Using a suitable device heat between 1% and 3% of detection cable up to a maximum of 125°C (257°F). Once the action temperature (including any tolerances) has been reached the system should alarm. Ensure the action temperature is reset to the required value before placing the system back into normal operation.

A suitable test kit for heating the sensor cable in order to carry out a functional test is available from the manufacturer through your supply partner.

RE-COMMISSIONING THE SIGNALINE HD+ CONTROL UNIT

To reset the Signaline HD+ Controller, press and hold the SET and SELECT buttons in normal operation for 15s (during which time the power light will flash quickly). The unit will reset and the display will show "Self Program? Correct? No".

The commissioning procedure can be carried out once again by cycling through the screens using the SET and SELECT buttons. See the section "Commissioning" for more information. The chosen values from the previous setup will be presented by the control unit at each point during the commissioning procedure.

> ⚠️ Once the screen shows "Self Program? Correct? No" the settings have been erased and the control unit requires re-commissioning to return to normal operation.

GLOSSARY

Alarm condition - A fire or overheat around the Analogue LHD cable which triggers the sensor control unit.

Pre-alarm condition - An abnormal temperature around the Analogue LHD cable which activates a pre-alarm signal at the sensor control unit

Cable glands - Used to form a dust-proof and weatherproof seal around a cable entering or exiting an enclosure.

Analogue linear heat detection cable - A sensing cable where the main characteristic is a predictable and repeatable change in resistance between at least two cores of the sensor cable. The change in resistance is monitored by a sensor control unit.

Area/Room protection - An application in which the sensing element is installed at a distance from the potential fire hazard close to the ceiling or roof of the area to be protected (BS EN54-22:2015+A1:2020 section 3.1.10).

Local protection - An application in which the sensing element is installed in relatively close proximity to the potential fire risk (BS EN54-22:2015+A1:2020 section 3.1.5).

End of line unit - A unit which allows a current flow through a circuit to monitor the integrity of the circuit. In the event of a break in the circuit, current will stop flowing completely and a trouble or fault signal will be triggered.

Fault condition - A break in one or more cores of the Analogue LHD cable or a malfunction of the Analogue control unit.

Junction box - A secure, dust-proof and weatherproof enclosure to protect a join between two lengths of Analogue LHD cable or a length of Analogue LHD cable and leader cable.

Leader cable - A non-temperature sensing cable which transmits the signals between two components in the system, e.g. the Analogue control unit and the Analogue LHD cable. Does not provide fire detection and may be fire-rated to continue functioning even in a fire condition.

Two-wire RS-485 Modbus RTU/ASCII Communications - An industry standard, signalling protocol used to communicate information between components in a system, for example a SCADA system or PLC. Often used to provide more information to be communicated than simple open or closed status communicated by a relay output.

Zone - A single circuit of Signaline HD+ linear heat detection cable connected to a single Signaline HD+ Controller.
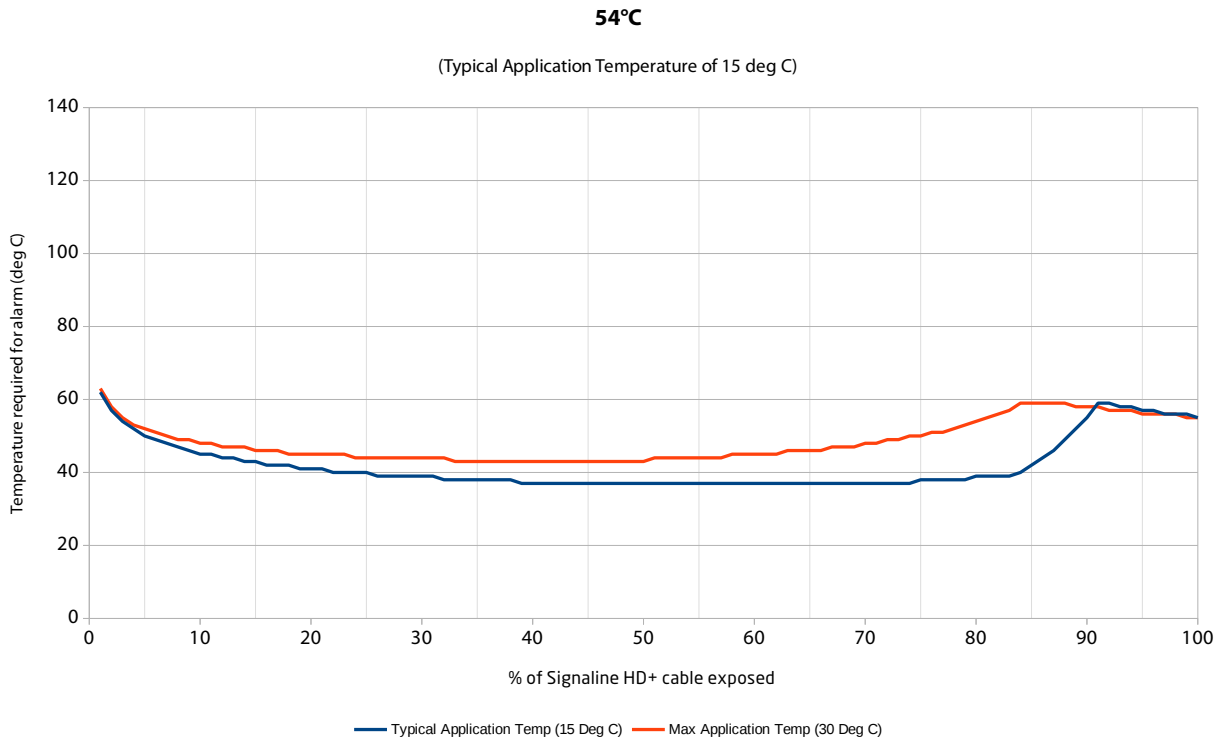
APPENDIX A - ALARM TEMPERATURE CHARTS

54°C

(Typical Application Temperature of 15 deg C)

Chart A1 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in 54°C Setting
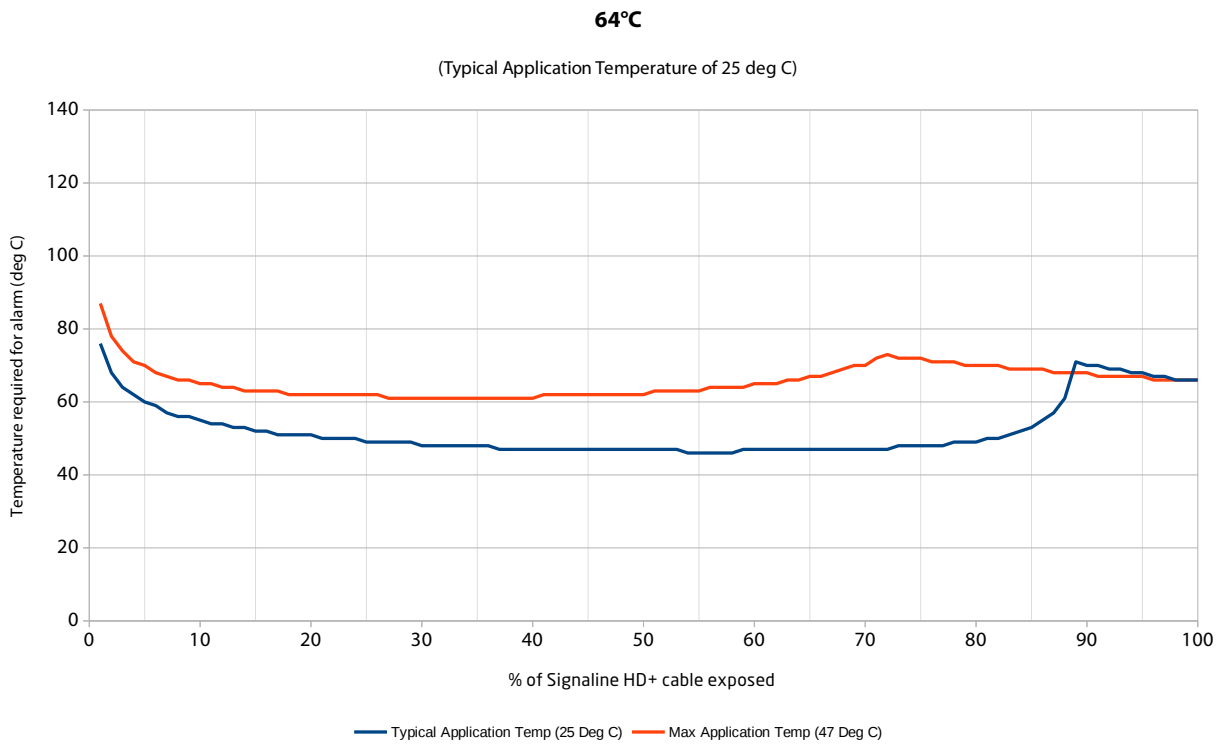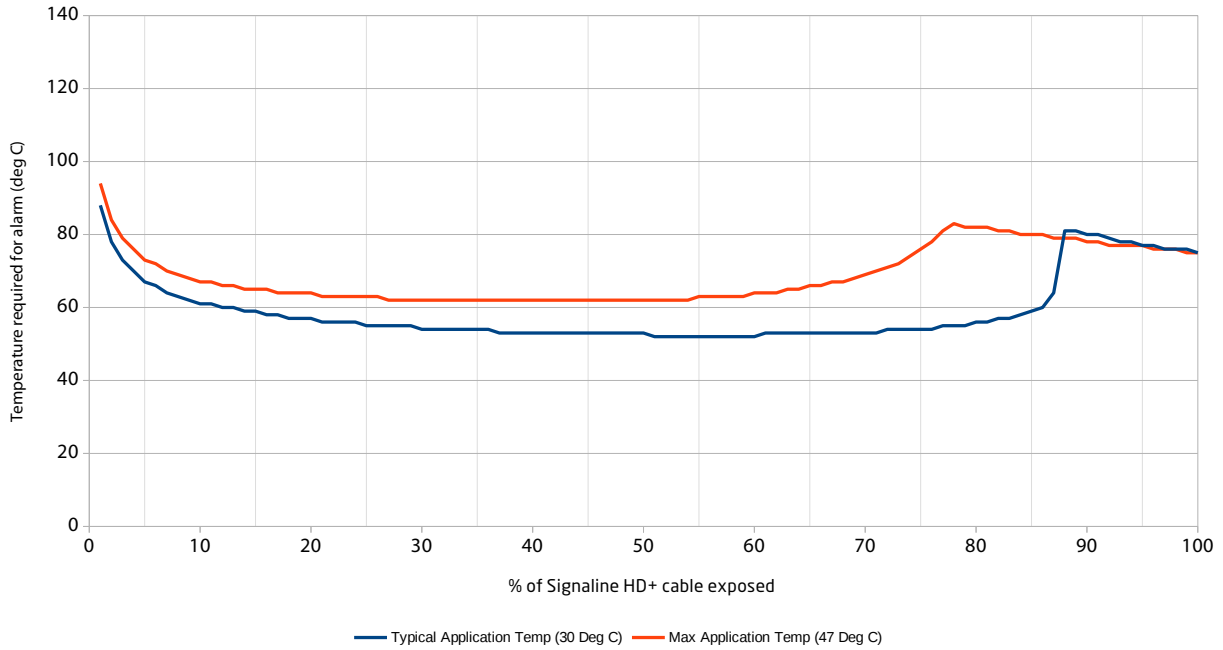
64°C

(Typical Application Temperature of 25 deg C)

Chart A2 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in 64°C Setting

72°C

(Typical Application Temperature of 30 deg C)

Chart A3 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in 72°C Setting
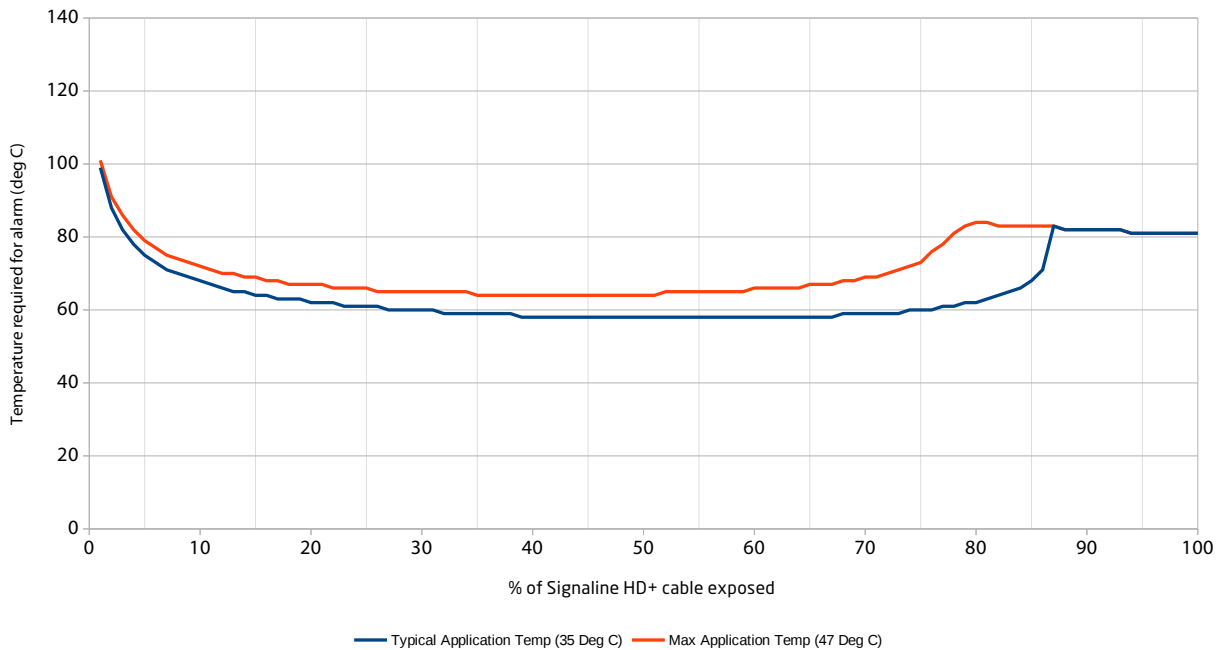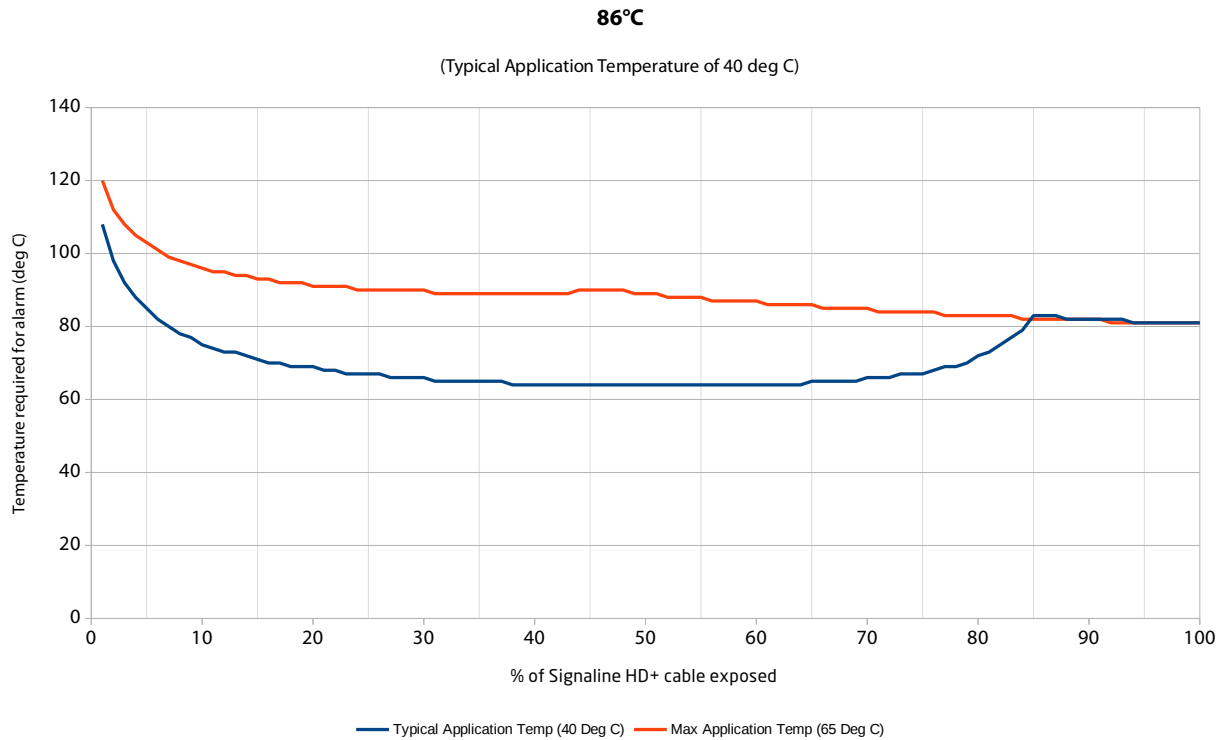
79°C

(Typical Application Temperature of 35 deg C)

Chart A4 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in 79°C Setting

86°C

(Typical Application Temperature of 40 deg C)

Chart A5 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in 86°C Setting

100°C

(Typical Application Temperature of 50 deg C)

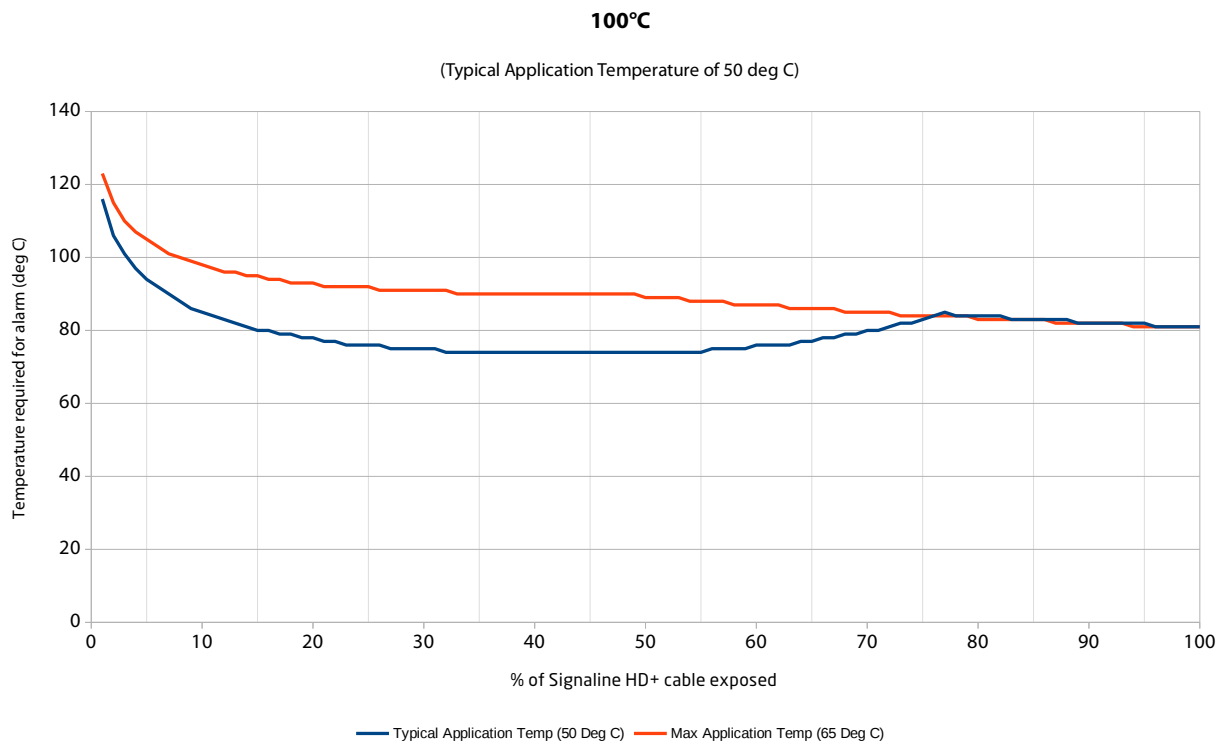*Chart A6 - Expected temperature required for an alarm in relation to percentage of Signaline HD+ LHD Cable in 100°C Setting*